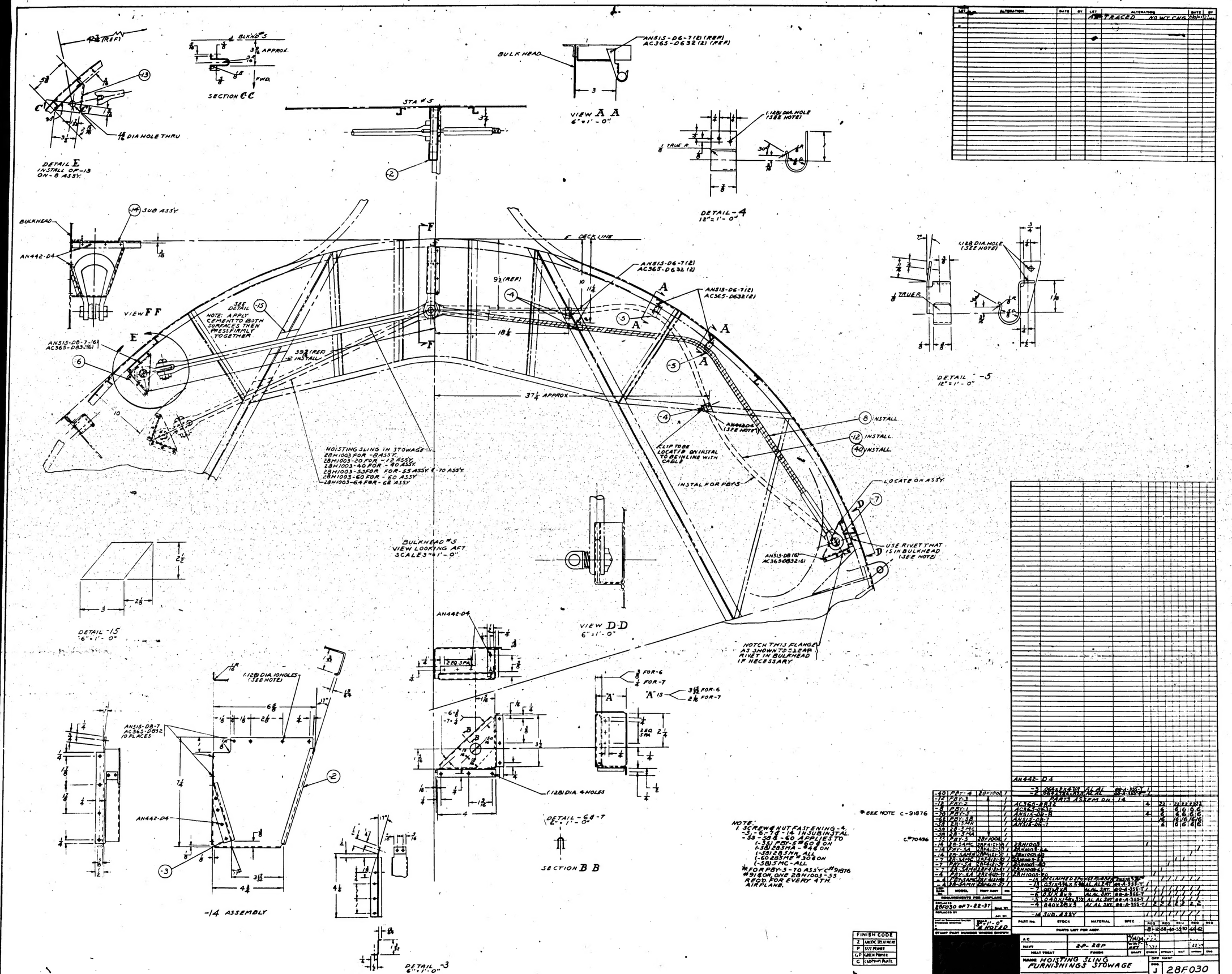
DETAIL E
(INSTALL OF-13 ON-8 ASSY.)
SECTION CC
VIEW A A
6"=1'-0"
DETAIL -4
12"=1'-0"
DETAIL -5
12"=1'-0"
VIEW F F
DETAIL -15
6"=1'-0"
BULKHEAD #5
VIEW LOOKING AFT
SCALE 3"=1'-0"
VIEW D-D
6"=1'-0"
-14 ASSEMBLY
DETAIL -3
6"=1'-0"
DETAIL -6&-7
6"=1'-0"
SECTION B B
HOISTING SLING IN STOWAGE
28H1003 FOR -8 ASSY.
28H1003-20 FOR -12 ASSY.
28H1003-40 FOR -40 ASSY.
28H1003-55 FOR FOR-55 ASSY & -70 ASSY.
28H1003-60 FOR -60 ASSY
28H1003-64 FOR -62 ASSY
NOTE: APPLY CEMENT TO BOTH SURFACES THEN PRESS FIRMLY TOGETHER
CLIP TO BE LOCATED ON INSTAL TO BE INLINE WITH CABLE
INSTAL FOR PBY-5
NOTCH THIS FLANGE AS SHOWN TO CLEAR RIVET IN BULKHEAD IF NECESSARY
USE RIVET THAT IS IN BULKHEAD (SEE NOTE)
LOCATE ON ASSY.
DECK LINE
BULKHEAD
SUB ASSY
AN442-D4
AN515-D6-7(2)
AC365-D632(2)
AN515-D8-7(16)
AC365-D832(16)
AN515-D8(16)
AC365-D832(16)
(1.128) DIA. HOLE (SEE NOTE)
(1.128) DIA. 10 HOLES (SEE NOTE)
(1.128) DIA. 4 HOLES
TRUE R
TRUER
STA #5
SEE DETAIL -15
37¼ APPROX
18¼
39¾ (REF) 12 INSTALL
9½ (REF)
10
11¼
NOTE:
1. SCREW & NUT FASTENING -4, -5, -6, -7, -14 IN SUB INSTAL.
-35, -50 & -60 APPLIED TO
(-35) PBY-5 #60 & ON
(-35) 283MA - 94 & ON
(-35) 283MC - ALL
(-60) 283ME - 30 & ON
(-60) 5MC - ALL
* FOR PBY-5-10 AS S'Y C #91876 #91876 ONE 28H1003-33 REQ'D FOR EVERY 4TH AIRPLANE.
* SEE NOTE C-91876
C #70496
FINISH CODE
Z ANODIC TREATMENT
P ZIT PRIMER
G.P. GREEN PRIMER
C CADMIUM PLATE
PARTS LIST FOR ASSY
PART No. | STOCK | MATERIAL | SPEC | REQ -8 | REQ -12 | REQ -40 | REQ -55 | REQ -70 | REQ -64 | REQ -62
-40 PBY-4 28F1003 1
-12 PBY-3 1
-8 PBY-2 1
-1 PBY-1 1
-20 PBY-5 1
-55 PBY-5B 1
-35 2B-3MA 1
-50 2B-3MC 1
-60 2B-3MA 1
-35 PBY-5 28F1003 1
-14 2B-3MC 28F1003 1
-14 PBY-5A 28F1003 1
-14 2B-3MA 28F1003 1
-7 AN-3MC 28F1003 1
-7 PBY-5A 28F1003 1
-7 2B-3MA 28F1003 1
-4 PBY-5A 28F1003 1
-4 2B-3MA 28F1003 1
-4 PBY-5A 28F1003 1
-4 2B-3MA 28F1003 1
-3 2B-3MA 28F1003 1
-2 2B-3MA 28F1003 1
-14 SUB. ASSY
AN442-D4
-3 .064x2x10 AL AL 2024-T3
-2 .064x2x10 AL AL 2024-T3
PARTS ASSEM ON -14
AC365-D832 4 22
AC365-D632 6 6
AN515-D8-8 4 6
AN515-D8-7 16 16
AN515-D8-7 4 16
-40 .125x3x3 AL AL 2024-T3
-12 .125x3x3 AL AL 2024-T3
-8 .125x3x3 AL AL 2024-T3
-1 .040x3x3 AL AL 2024-T3
-20 .125x3x3 AL AL 2024-T3
-55 .040x1x4x3/4 AL AL 3/4 HT 2024-T3
-35 .040x1x4x3/4 AL AL 3/4 HT 2024-T3
-50 .040x1x4x3/4 AL AL 3/4 HT 2024-T3
-60 .040x1x4x3/4 AL AL 3/4 HT 2024-T3
-14 .040x1x4x3/4 AL AL 3/4 HT 2024-T3
-7 .040x1x4x3/4 AL AL 3/4 HT 2024-T3
-4 .040x1x4x3/4 AL AL 3/4 HT 2024-T3
-3 .040x1x4x3/4 AL AL 3/4 HT 2024-T3
-2 .040x1x4x3/4 AL AL 3/4 HT 2024-T3
-14 .040x1x4x3/4 AL AL 3/4 HT 2024-T3
-13 .125x3x3 AL AL 2024-T3
-7 .040x1x4 AL AL 3/4 HT 2024-T3
-6 .040x1x4 AL AL 3/4 HT 2024-T3
-5 .040x1x4x3/4 AL AL 3/4 HT 2024-T3
-4 .040x1x4x3/4 AL AL 3/4 HT 2024-T3
-14 SUB. ASSY
PARTS LIST FOR ASSY
A.C. NAVY
HEAT TREAT
2-P-26P
FINISH
DRAFT
CHECK
STRUCT
MAT
APPROV
ENG
NAME HOISTING SLING FURNISHINGS STOWAGE
OPP NAME
SIZE J
28F030
28F030
R

H 263